OTHER CASSESE MULTIFIX MACHINES
TO FIX SPECIAL* HANGERS & STRUT-BACK HINGES

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Consumption</th>
<th>Weight</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>MF20</td>
<td>Air operated</td>
<td>2 l / cycle</td>
<td>60 kg (133 lbs)</td>
<td>1500 x 550 x 600 mm 60&quot; x 22&quot; x 24&quot;</td>
</tr>
<tr>
<td>MF30</td>
<td>Automatic, coil-fed</td>
<td>2 l / cycle</td>
<td>115 kg (256 lbs)</td>
<td>1550 x 650 x 1450 mm 96&quot; x 26&quot; x 58&quot;</td>
</tr>
</tbody>
</table>

**HANGERS & HINGES for FRAMES’ BACKS**

*For PHOTO FRAMES, STRUT BACK FRAMES, MIRRORS...*

(* Self fixing: no screws or nails needed)  (Sizes are not actual)

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**For Volume Production Economical (no machine needed)**

- **1447 & 1427**
  - 2 - 2.5 mm (0.08" - 0.09")

**Special Volume Production**

- **1490**
- **1480**
- **1408**

**For Mirrors / Heavy frames**

- **1439**
  - To be fixed on frame’s moulding
  - (ideal with hanging wire)

**For gallery hanging systems**

- **1428**

**Hanger for backboards**

(Special for French hanging systems)

- **1419**

**Special For Foamboard**

**6234 & 6229**

Hinges For (easel)
Strut Backs (Photo frames)

**In coils for volume production**

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1701 Hangers
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MF 10  02 / 2002
INTRODUCTION

You have just bought a Cassese machine Multifix MF10. We congratulate on your sensible choice and thank you for your trust in Cassese products. The MF10 benefits from the experience of picture framing equipment that brought Cassese a certain reputation. The MF10 is designed to fix special no-screw-no-nail hangers on the backboards of the frames.

ACCESSORIES DELIVERED WITH THE MACHINE

- 1 flat spanner n° 13 mm / 1 Allen key n° 5mm / 1 Allen key n° 6mm
- 2 screws (for foot support)

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>Consumption</th>
<th>Weight</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>MF10</td>
<td>Foot operated machine</td>
<td>Nil</td>
<td>32 kg (71 lbs)</td>
<td>800 x 600 x 1250 mm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>32” x 24” x 50”</td>
</tr>
</tbody>
</table>

OPTIONS

<table>
<thead>
<tr>
<th>ITEM</th>
<th>DESCRIPTION</th>
<th>EXPLANATIONS</th>
<th>ADVICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Z 7400</td>
<td>Stamp for hanger # 1401</td>
<td>With one rosette. Remaining flat,</td>
<td>Small frames</td>
</tr>
<tr>
<td></td>
<td></td>
<td>thus ideal for volume framers and for</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>shrink-wrapping</td>
<td></td>
</tr>
<tr>
<td>Z 7401</td>
<td>Stamp for hanger # 1409</td>
<td>Hinged (articulated) hanger for French hanging</td>
<td>Small and medium sized frames</td>
</tr>
<tr>
<td></td>
<td></td>
<td>systems</td>
<td></td>
</tr>
<tr>
<td>Z 7397</td>
<td>Stamp for hanger # 1428</td>
<td>Same as # 1409 above but wider</td>
<td>Bigger and heavier frames.</td>
</tr>
<tr>
<td>Z 7399</td>
<td>Stamp for hanger # 1439</td>
<td>With 4 rosettes</td>
<td>Heavy frames and mirrors</td>
</tr>
<tr>
<td>Z 7398</td>
<td>Stamp for hanger # 1490</td>
<td>With 2 rosettes. Comes flat (slightly open),</td>
<td>Custom and volume framers; small and</td>
</tr>
<tr>
<td></td>
<td></td>
<td>to be lifted by consumer.</td>
<td>medium sized frames.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Excellent for shrink-wrapping</td>
<td></td>
</tr>
<tr>
<td>Z 7933</td>
<td>Stamp for hanger # 2602</td>
<td>With 2 rosettes – Hanger area larger than # 1490,</td>
<td>Custom and volume framers – Small and</td>
</tr>
<tr>
<td></td>
<td></td>
<td>thus easier to adjust for consumer</td>
<td>medium sized frames.</td>
</tr>
<tr>
<td>Z 7739</td>
<td>Stamp for hanger LB</td>
<td>Hanger and support for a feet that can be used</td>
<td>Sizes of feet for small and big frames</td>
</tr>
<tr>
<td></td>
<td></td>
<td>as strut back (easel) for photo frames</td>
<td>available</td>
</tr>
</tbody>
</table>

GUARANTEE

The MF10 is guaranteed one year for parts and labour against manufacturing defects. Wear parts and those damaged as a result of non-appliance with the instructions of the present manual are excluded from the guarantee.
MF 10
(Foot operated) Hanger Fixing Machine
Open the crate, take out the machine and lay it on the floor.

Remove the 2 screws fastened in chassis CH. Fit the 2 feet supports and attach them with the 2 screws from the accessories box, using the 6-mm allen key (supplied) WITHOUT TIGHTENING.

Completely remove screw V, using the 6-mm allen key and 13-mm flat spanner (provided).

Completely remove screws V2 and V2 using the 5-mm allen key. Fit bars C and D, keeping the pedal supported (knee or hand). Re-insert screws V2 and V2 with their washers and tighten.

To make your MF10 level, first loosen nut H on each foot, using a 19-mm flat spanner.

Put the 2 support bars, A and B in place, with the eye of each bar at the top. Re-insert screw V, the washer and nut, without tightening. Fit the bottom end of the 2 bars (opened-out hole) on the inside of the feet supports, having first loosened screws P1 and P2. Fit the washers as shown above. Now tighten the feet and support bar assembly.

Using the 5-mm allen key, remove screws B1 and B2. Fit the stop guide and secure it with these screws.

Then adjust the height by screwing the foot in or out, finally locking the position with nut H.
SETTIGNGS

Example: Fitting 1 type-2602 hanger 3 cm from the top of a 20 x 30 cm backboard.

1) SETTING THE FITTING DEPTH

Loosen the 2 pressure piece handles (MP) on the depth bar (DB). Slide the depth bar to the 3 cm mark on both rules, and re-tighten the pressure piece handles (MP).

2) SETTING THE CENTRING

Loosen the stop and bring its left edge to the 10 cm mark. This measurement corresponds to half the width of the backboard.

3) ALIGNING THE BOTTOM STAMP AND HANGER

Place the bottom stamp on the base as shown above, tilting the pressing head backwards.

Next position the hanger (rosettes facing up) corresponding to the bottom stamp. There is only one possible position for the hanger on the bottom stamp.
FIXING THE HANGER

1) SETTING THE HEAD

Slide the 2 backboards* to be pressed below the head. Using a 24-mm flat spanner (not supplied), loosen nut E, then, by screwing the head in or out, bring it flush with the backboard. Once setting is correct, re-tighten nut E. Remove one of the backboards.

* A thickness between 2 and 3 mm is required.

2) PRESSING

You can now go ahead and fix the type-2602 hanger. Push the backboard against the depth bar (DB), sliding it against the measuring stop. Press the pedal gently to bring the head into contact with the backboard, then push it down firmly. Remove the backboard with its hanger fixed. Tilt the head backwards to place another hanger on the bottom stamp.